

# LOCATIONS



## CORPORATE OFFICE

4000 Town Center  
Suite 500  
Southfield, MI 48075  
(248) 440-9500  
(248) 440-9577 Fax

## MANUFACTURING OPERATIONS

### Berlin, WI

242 South Pearl Street  
Berlin, WI 54923-2071  
(920) 361-2220  
(920) 361-4017 Fax

### Bessemer, AL

2217 Carolina Avenue  
Bessemer, AL 35020-5096  
(205) 424-4030  
(205) 425-7318 Fax

### Birmingham, AL

3152 Dublin Lane  
Bessemer, AL 35022  
(205) 871-5732

### Biscoe, NC

530 East Main Street  
P.O. Box 748  
Biscoe, NC 27209-9779  
(910) 428-2111  
(910) 428-4986 Fax

### Biscoe, NC Machining

307 Wright Road  
Biscoe, NC 27229  
(910) 428-1784  
(910) 428-1444

### Brewton, AL

210 Ann Avenue  
Brewton, AL 36426-2100  
(251) 867-5481  
(251) 867-0525 Fax

### Browtown, WI

N2480 County Highway M  
P.O. Box 98  
Browtown, WI 53522-9772  
(608) 966-3261  
(608) 966-3851 Fax

### Columbiana, AL

130 Industrial Parkway  
P.O. Box 230  
Columbiana, AL 35051-9359  
(205) 669-5700  
(205) 669-5753 Fax

### Iron Mountain, MI

801 South Carpenter Ave.  
Kingsford, MI 49801-5594  
(906) 774-7250  
(906) 779-0228 Fax

### Liberty, Wauwatosa, WI

6332 West State Street  
Wauwatosa, WI 53213  
(414) 771-6700  
(414) 479-8200 Fax

### Marion, AL

Highway 45 South  
P.O. Box 670  
Marion, AL 36756-0670  
(334) 683-6101  
(334) 683-8365 Fax

### Menomonee Falls, WI

W 139 N 5470 Oak Lane  
P.O. Box 300  
Men. Falls, WI 53052-0300  
(262) 781-8210  
(262) 781-9165 Fax

### New Castle, IN

2700 East Plum Street  
New Castle, IN 47362-3099  
(765) 521-8000  
(765) 593-3202 Fax

### NovoCast (Mexico)

carr. Myt. - Monclova Km. 12  
El Carmen, Nuevo Leon  
Mexico C.P. 66550  
Tel. (52) 81 8288-58-10

### Omaha, NE

2614 Martha Street  
Omaha, NE 68105  
(402) 345-6767  
(402) 345-6772 Fax

### Reedsburg, WI

700 Ash Street  
Reedsburg, WI 53959-2134  
(608) 524-6424  
(608) 524-9501 Fax

### Selma, AL

1244 Selfield Road  
Selma, AL 36703  
(334) 872-6291  
(334) 872-3415 Fax

### St. Cloud, MN

5200 Foundry Circle  
St. Cloud, MN 56303-2033  
(320) 255-5200  
(320) 202-3665 Fax

### Teknik (Mexico)

5 de Mayo 101  
Fracc. Padilla  
Apodaca, Nuevo Leon, Mexico 66490  
Tel. (52) 81 8321-48-01  
Fax (52) 81 8321-44-30

### Casting

### Administrative Office

### Machining

## MACHINING OPERATION

### MENOMONEE FALLS & OCONOMOWOC, WI

3 Plants - 255,000 sq.ft.  
150 CNC Machining & Turning Centers  
Leading Edge Tool Room Technology and  
Automation Implementation  
3 7-Axis Cutter Grinders  
Manufacturing Engineering and Project Management  
In-House Cutting Tool Design and Manufacture  
Fixture and Machine Design Support  
R&D/Prototyping Capabilities

### BISCOE, NC

25,000 sq. ft.  
35 CNC Lathes  
Vertical Machining Centers  
Horizontal Machining Center

### Omaha, NE

20,000 sq. ft.  
25 CNC & Conventional Lathes  
Machining Centers

# FOUNDRY OPERATIONS

FACILITY	CASTING WT. RANGE	MOLDING	FLASK SIZES (INCHES)	CORE PROCESSES	MELTING	NGT CASTING CAPACITY	MATERIAL
<b>IRON</b>							
Berlin, WI	1 to 150 lbs.	(2) Hunter 10 (4) Hunter 20 Redford 26 Isocure Airset Cope & Drag (2) BMM CT-3 (2) BMM CT-3 (4) BMM CT-3 (4) BMM Squeezers	14 x 19 20 x 24 14x16 to 24x28 12x18 to 25x39 20 x 40 24 x 24 30 x 30 12x14 to 16x16	Shell Isocure Airset	(1) 1.5 ton Induction (2) 10 ton Induction (2) 12 ton Induction (2) 14 ton Induction (1) 8 ton Induction	18,400 tons/year	Ductile Iron Gray Iron Hi Sil Moly
Bessemer, AL	0.5 to 150 lbs.	(1) Hunter 10 (1) Hunter 20 (2) Disa 130 BMM	14 x 19 20 x 24 20 x 24 24 x 30	Cold Box Shell Isocure	(4) 9 ton Induction (2) 2.5 ton Induction	10,600 tons/year	Ductile Iron
Biscoe, NC	1 to 125 lbs.	(2) Hunter 10 (2) Hunter 20 (2) Disa MD130 (1) Hunter 32	14 x 19 20 x 24 20 x 24 30 x 32	Shell Cold Box	(3) 9 ton Induction (1) 10 ton Induction	32,500 tons/year	Ductile Iron
Brewton, AL	0.5 to 30 lbs.	(1) 2013-A Disa (2) 230-B Disa	19 x 24 21 x 26	Cold Box	(2) 9 ton Induction (2) 15 ton Induction	44,000 tons/year	Ductile Iron
Browtown, WI	100 to 1,900 lbs.	(1) Sinto Air Flow Automatic Line (1) BMM Cope & Drag Airset	40x40 to 42x62 40x40 - 16/16	Laempe L100 Cold Box Cauffiel Shell	(1) Cupola (1) 30 ton Holder	25,000 tons/year	Gray Iron Ductile Iron
Columbiana, AL	4 to 800 lbs.	(3) Vulcan Foam Lines	32 Dia Round 36 Sq. x 40 Deep 44 Sq. x 60 Deep		(4) 10 ton Induction	28,000 tons/year	Ductile Iron Gray Iron Hi Sil Moly
Iron Mountain, MI	2 to 75 lbs.	Hunter 10 (4) Hunter 20 Sinto Disa Forma	14 x 19 20 x 24 20 x 26 22 x 28	CB22 Isocure (9) U-180 shell (18) SCB-9 Shell (2) Artisan Top Blow (4) Harrison Dual Station Shell (1)	(1) 20 ton/hr Cupola (2) 3 ton Induction Melt (2) ABB 28 ton holders	3,744 tons/year 34,944 tons/year 6,864 tons/year 20,593 tons/year	Gray Iron
Liberty, Wauwatosa, WI	2 to 70 lbs.	Roberts Sinto	20 x 24	Redford CB22 Isocure (5) Shalco U-180 Shell (1)	(3) ABB 6 ton Induction Melt	14,600 tons/year	Ductile Iron Hi Sil Moly
Marion, AL	2 to 100 lbs.	Sinto	35.4 x 27.6	Isocure Laempe LFB (2-50, 25, 20) CB22 Isocure (2)	(1) 15 ton Cupola (2) 40 ton Chanel Induction	14,000 tons/year	Ductile Iron Hi Sil Moly
New Castle, IN	40 to 300 lbs.	Osborn - 1 Osborn - 2	32 x 46 28 x 34	Seaton CB-22 (5) Shalco 321 (2) Shalco 4-106 & 103 251 Disa Comb.	(4) 15 ton Induction Melt	62,000 tons/year	Ductile Iron
Omaha, NE	.5-60 lbs.	(1) Hunter 20 (1) Sinto 10	20 x 24 16 x 20	U-150 & U-180 shell	(4) 3 ton Induction Melt	10,000 tons/year	Ductile Iron Gray Iron
Reedsburg, WI	2 to 60 lbs.	Herman Matchmaster (2) Disamatic 2013 (2) Disamatic 2070	24 x 24 20 x 25 27 x 37	Seaton/ESK CB22 Shalco U180 Redford CB-22 (10) CB26	(1) 52 ton /hr Cupola (2) ABB 15 ton holders	27,344 tons/year 41,768 tons/year 64,498 tons/year	Ductile Iron
Selma, AL	.10 to 50 lbs.	(1) Hunter 10 (1) Hunter 20	14 x 19 20 x 24	Shell	(2) 2.5 ton Induction Melt	3,640 tons/year	Ductile Iron
St. Cloud, MN	5 to 400 lbs.	BMD Disamatic 2070B	32 x 56 31 x 37	CB-22 Isocure (4) Combi Core (2) Laempe (3)	(2) 15 ton Induction Melt (1) 65 ton Induction Holding Furnace	41,330 tons/year 37,230 tons/year	Ductile Iron
El Carmen, MEX	1 to 200 lbs.	Sinto	31 x 47	CB-22 Isocure (5) Laempe (4)	(4) 20 ton Induction Melt	66,000 tons/year	Ductile Iron Hi Sil Molly
Apodaca, MEX	5 to 70 lbs.	(2) Hunter 20 Sinto	20 x 24 20 x 24	Shalco U-180 (7)	(7) 1.5 ton Induction Melt	9,000 tons/year	Ductile Iron Gray Iron Hi Sil Moly

